



Technical Data Sheet

DESCRIPTION

Serviwrap Primer AB is used with all Serviwrap tapes except for M30 and Outerwrap. Primer AB can be used with both Temperate (A) and Tropical (B) tape systems. Primer AB is a quick drying, liquid adhesive that creates a permanent bond between the tape and the substrate. Primer AB can be used for in service temperatures up to 75°C. Primer AB is available as a liquid that is applied via brush, roller or spray equipment.

A 25-50 micron wet film thickness of Primer AB should be applied and allowed to dry prior to application of the tape.

SUBSTRATE COMPATIBILITY

Steel, Stainless Steel, Ductile Iron, Other Metals, FBE, PE, Plastic Pipe

RECOMMENDED USE

Required for most Serviwrap Tapes. May be used for other tapes if the compatibility is confirmed through testing.

SURFACE PREPARATION

The surface to be wrapped should be as clean as possible. Remove metal burrs and other projections, and all loose matter, any existing coatings, dirt, rust and foreign debris. Ensure all oil and grease is removed with solvent.

Inspect old pipework or factory coatings and remove any loose coating back to sound material with wire brushing. Where new or existing steelwork has been subjected to chemical attack, salt spray, fungi or bacteria other methods may be used.

SAFETY

Refer to Material Safety Data Sheet: SDS-Primer AB

APPLICATION

Coverage Rate: 6-10 sqm/L. Refer to Application Guidelines: AG-Serviwrap

PACKAGING

5L, 25L and 200L

TYPICAL DATA

Property	Metric	US Customary	Test Method
Colour	Black	Black	
Dry time	<30 minutes at 21°C	<30 minutes at 70°F	
Flash Point	23°C	73°F	Cleveland Open Cup
Service Temperature Range	-20°C to +75°C	-4°F to +167°F	

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