



# Tapecoat<sup>®</sup>

## Technical Data Sheet

**DESCRIPTION**

Tapecoat Omniprime is a low VOC primer used with many Tapecoat tape products. Omniprime is a liquid adhesive that creates a permanent bond between the tape and the substrate. Omniprime can be used for substrate temperatures up to 180°F (82°C).

A 4 mil wet film thickness (WFT) of Tapecoat Omniprime should be applied and allowed to dry prior to application of the tape.

**SUBSTRATE COMPATIBILITY**

Steel, Stainless Steel, Ductile Iron, Other Metals, FBE and PE

**RECOMMENDED USE**

Required for TC 20 applications; required for Tapecoat 6025 and HTMB applications up to 180°F (82°C); required for Tapecoat Gray Elastomeric Tapes below 40°F (4°C); optional for Tapecoat Gray Elastomeric Tapes above 40°F (4°C).

**SURFACE PREPARATION**

SSPC SP-2 Hand Tool Cleaning, SSPC SP-3 Power Tool Cleaning or SSPC SP-6/ NACE No. 3 Commercial Blast Cleaning

**SAFETY**

Refer to Safety Data Sheet: SDS-Omniprime

**APPLICATION**

Refer to Application Guidelines: AG-COLD-APPLIED-BUTYL-TAPE, AG-COLD-APPLIED-ELASTOMERIC-TAPE, AG-HOT-APPLIED-TAPE

### TYPICAL DATA

Property	US Customary	Metric	Test Method
Color	Amber	Amber	
Dry time	5-10 minutes at 70°F	5-10 minutes at 21°C	
Flash Point	109°F	43°C	COC
VOC Content	<0.1 lb/gal	<1 g/l	
Service Temperature Range	-20°F to 180°F	-29°C to 82°C	

### ORDERING INFORMATION

Container Size	Containers Per Case	Weight
1 Quart	12	40# per Case
1 Gallon	4	48# per Case

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