



NEPTAPE® Data Sheet

Core Wrap / Separator Tapes NEPTAPE® 6520

Construction: 0.00020" (5μ) PVC heat seal coating
0.00092" (23μ) polyester film
0.00020" (5μ) PVC heat seal coating

Description: Heat sealable binding and insulating tape which fuses on both sides to PVC and itself. Typically used in multiconductor shipboard cable to protect conductors from cable filling materials and jacketing compounds.

Typical Properties	US Customary	Metric	Test Method
Thickness	0.0014 inches	36 microns	ASTM D374
Yield	138.7 ft ² /lb 0.60 lbs/mft @ 1" wide	28.4 m ² /kg 0.35 kg/km @ 10mm wide	NEPTCO TM-002
Tensile Strength	19,200 psi	132 MPa	Calculated
Break Strength	26 lbs/in width	46 N/10mm width	ASTM D882
Elongation at Break	129%	129%	ASTM D882
Dielectric Strength of Film	4.0 kV	4.0 kV	Supplier Data
Dielectric Constant of Film	3.0 (dimensionless)	3.0 (dimensionless)	Supplier Data
Density	NA	1.07 g/cm ³	Calculated
Max. Continuous Operating Temperature	220°F	105°C	Supplier Data
Sealing Temperature	375-410°F	190-210°C	NEPTCO TM-008
Splice Type	#6, max. 6/pad or max. 1/1000' for traverse packages		
Standard Pad Put-ups	Core ID - 3" or 6" Pad OD - 12" or 18"		
Standard Traverse Put-ups	3" x 5.75" x 3.5" - narrow slit material 3" x 11" x 3"		

*ASTM Test Methods are listed for reference only. Actual testing performed according to modified equipment and conditions. Specific test methods available upon request.

The data presented here is intended for product selection purposes only. Typical properties represent data characteristics of the product, but do not necessarily reflect minimum values during normal testing. Specification data can be provided upon request.