

Tapecoat®

Technical Data Sheet

DESCRIPTION

Tapecoat AS Primer is a low VOC primer used with TC20 AS hot applied tapes. Tapecoat AS Primer is a liquid adhesive that creates a permanent bond between the tape and the substrate.

A 3-3.5mil wet film thickness (WFT) of Tapecoat AS Primer should be applied and allowed to dry prior to application of the tape.

RECOMMENDED USE

Required for use with TC20 AS hot applied asphalt tape

SUBSTRATE COMPATIBILITY

Steel, Stainless Steel, Ductile Iron, Other Metals, FBE and PE

SURFACE PREPARATION

SSPC SP-2 Hand Tool Cleaning, SSPC SP-3 Power Tool Cleaning or SSPC SP-6/ NACE No. 3 Commercial Blast Cleaning

SAFETY

Refer to Material Safety Data Sheet: MSDS-Tapecoat AS Primer

APPLICATION

Refer to Application Guidelines: AG-TC20AS

Typical Data

Property	US Customary	Metric	Test Method
Color	Black	Black	
Dry Time	10 minutes at 73° F	10 minutes at 23° C	
Flash Point	109° F	43° C	
VOC Content	0.83 lb/gal	100 g/L	EPA Method 24

ORDERING INFORMATION

Container Size	Containers Per Case	Weight
1 Gallon	4	36 lbs. per Case

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